**NITIN MORESHWAR KOLI**

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**Objective**

To work with a growing organisation and group of people who know the power of teamwork, work brilliantly by keeping future view every time and bring success to company with everyone.

**Skills**

* **1**. Operation & Setting Of Machines with HEIDENHAIN, SIEMENS & MAZAK control **2**. Precision turning of components of close tolerances **3**. TPM and Housekeeping **4**. Engineering Drawing Reading. **5**. Identifying and implementing Kaizens for Safety and Productivity Improvement **6**. Preparing of In process Inspection reports**. 7**. Supporting Management Initiatives in 5S, TPM, & Kaizens. **8**. Cycle time improvements. **9**. Advance Preparation of tooling and instruments for next setup on machine **10**. To training new comers

**The Highlights**

* Kaizens in improving productivity, quality, cost, delivery, safety moral.
* Well known about different method of checking by instruments.
* Knowledge of Tooling and Fixtures.
* Knowledge of Drawing Reading.
* Operation and setting of CNC machine MAZAK MAZATROL, HEDEINHEIN & SIEMENS control

**Process improvements**

* Facilitating and controlling timely delivery.
* Reducing the machine down time by finding out exact cause of troubles and minimizing the scrap.
* Reducing manual interruption of machines.
* Improve the OEE of machine and employee efficiency by making easiest method of work.
* Making of fixtures and gauges to work easily

**Rolls And Responsibilities**

* Achieve set production targets as per primavera plan
* Manage critical machines and resource planning for shop floor
* Meet quality requirement of the customers and ensuring reduction of cost
* Ensure correctness of machining process as per Machining Process Sheet and ensure strict adherence to machining parameters
* Ensuring reduction of rework
* Execute Preventive maintenance plan for all machines in shop floor
* Follow up with Quality department for stage inspections
* Maintain shop floor discipline and ensure adherence to safe working practices
* Ensuring safety procedures are followed and good housekeeping levels are maintained
* Participate in management systems and initiatives such as IMS, TPM, and KAIZEN etc

**Technical Skills**

 Operation and setting of CNC,VMC,HMC and CNC Turning, Skoda Boring, And Deep Hole Drilling machines with MAZAK MAZATROL, HEDEINHEIN & SIEMENS control

**Professional Experiences**

1. **Presently working with M/S GODREJ AND BOYCE MFG CO. LTD. MUMBAI**
* **1 M. S GODREJ & BOYCE MANUFACTURING COMPANY LIMITED :**
* **DESIGNAT** - **Assistant Executive**
* **FROM - 11TH December 2013 – till date**
* **Department - Process Equipment Division (Plant 15)/ Machine shop**

G&B PROCESS EQUIPMENT DIVISION Manufacture Heat Exchangers, Columns , Cooling towers for oil industry.

* **2. ASB INTERNATIONAL PVT. LTD:**

ASBI is a wholly subsidiary of NESSIE ASB machine co. ltd. japan .ASBI is 100% export oriented unit .It is one of the most modern and largest manufacturing facility among pet processing machine, mold design & manufacture. Company produces a single stretch blow molding machines and molds with near about 1000 employees and 350 crores turnovers.

* **Growth Path-**
* **Engineer-III - In 28 July 2008 – 6th june 2012**.
* **Team Leader - In 2009-2010.**
* **3. FORCE MOTORS LTD PUNE, location As , “Junior Engineer”**

 **From 21st Dec 2005 to 20th July 2008.**

**Experience :- Production -**

* 100% inspection of pre-dispatch components.
* Controlling rejection and rework.
* Documentation of all components as per standard.
* Handling, keeping and checking of various tooling’s and inserts of CNC machines.
* Settings for different components on CNC machines.
* Setting of Gear shaping, Gear hobbing, & Gear Shaving Machine
* **4. PUSHPAMAN FORGING.Khopoli - As a “Production Supervisor”**

 **From- 3rd Oct2004 to 20th Dec 2005.**

* **5. BAJAJ VENTURES Ltd. Chakan - As a “Trainee Service Engineer”**

 **From- 24th May2004 to 22nd Sep 2004.**

**Academic Details**

* Diploma (Mechanical Engineering) from Government Polytechnic, M.S.B.T.E, Pen Raigad in 2003
* 12th from MPASC College, Formerly Known As ASC College Panvel, Raigad, Maharashtra in 2000
* 10th from SCSV Gavhan Panvel, Mumbai Board , Maharashtra in 1998

**Personal Details**

Date of Birth : 17th November, 1982

Present Address : A-106, Raghukul CHS, Khushal Smruti Bldg, Mirchi Galli, Baagwan Mohalla, Uran Road, Panvel,410206

Permanent Address: A/P-Gavhan, Tal. Panvel, District- Raigad, Maharashtra- 410206

Language Known :English, Marathi and Hindi

 **CTC**

**Current ctc - 5.22 Lacs p. a.**

 **Expected ctc - As per Company’s policies and Rules**

* **NOTICE PERIOD - THREE MONTH.**
* **Total Experience - 16 years.**
* **Current job location - Vikhroli Mumbai**