**RAJESH S UGALE**

**Mobile: 9324662554**

**Email,id:** rsugale@rediffmail.com

**Seeking assignments in production organization of repute**

A seasoned professional with **16 years** of experience in production and Process commissioning, Improvement expertise in handling production operations Distributed control system and panel operation. SAP R 3 / ERP systems. Experience in distillation such as falling film evaporators, Wiped film evaporator (Gmm-pfaudler) automatic liquid packing machine, solid packing machine etc in plant, handled various instruments viz. Gas Chromatograph (Shimadzu), Balance (Mettler), Diaphragm Vacuum Pump & Oil Pump. Excellent analytical, trouble shooting and inter-personal skills. process improvement and cost savings initiatives during the career span.

**KEY FUNCTIONAL STRENGTHS**

**Production Planning**: Overseeing production of various pharmaceuticals bulk drug, chemical, agrochemicals implementing plans with a view to ensure timely accomplishment of production targets within the cost parameters. Conducting analysis of raw materials, in-process materials, finished products. Testing of raw materials and finished product

**Research & Development:** Process optimization, process development of various drugs, Pesticides such as Organic Synthesis of Bayothrin (Insecticidal Active Ingredient), Cyfluthrin & Beta Cyfluthrin, permethrin.

**Quality Assurance:** Successfully completed WHO,GMP and EDQM audit for Sharon biomedicine. Ensuring stringent adherence to quality standards such as cGMP practices. Working in close coordination in groups for conducting process and internal audits.

**Process Improvement Initiative:** Identifying areas of improvement and recommending process modifications and equipment calibrations to enhance operational efficiencies of machine / equipment.

**EMPLOYMENT SCAN**

**Organization: Jindal Drugs Private ltd at T22 unit Taloja since July 2017- April 2018 as Shift in charge production skilled in operation of pure menthol oil and distributed control system distillation, panel operation, scada Robot Abb,monitoring process activities, manpower, equipment in shift charging pure oil ,drying ,packing ,sampling, maintaining timely GMP records, audit quality etc.**

**Since sept- 2015-July17 : Aarti Industries Ltd API unit at Dombivli as Production officer responsibe in operation of Distributed control system centum vp for multi product Api plants and trouble shooting and commissioning startup for Distillation of solvent facility with handling & supervising shift operation monitoring batches initiations drying, packing, dispatch and timely updating all documents worked on phenylephrine hydrochloride, salbutamol (hydrogenation) intermediate etc.**

**Since Oct -2014-Aug 2015 : Worked with Astec Life Science Ltd. Dombivli :** As a Production Officer handling and supervising shift operation for continous distillation facility of intermediate and finished product 2,4 dicloroacetophenone to achive monthly target and quality actively involved in euipment modification process trial till stabilisation etc.

**Since Jan-2010 -May 2014 : Worked with Sharon Biomedicie Ltd .Taloja in production as shift incharge**

* A Bulk drug manufacturing WHO GMP and EDQM certified unit with a strong background quality, Handling & supervising shift operation.Worked with an multi product plant with commissioning of plant for multi product API handling responsibility such as batch charging and verification of RM quantities monitoring process parameter validation batches, documentation entry etc audit preparation ,worked on Trimetazidine hydrochloride ketoconazole Glimiperide, Miconazole Nitrate, Eperisone hydrochloride , Risperidone etc.

**Since-Nov-2007-Sept-2008 : Worked with Cipla limited Patalganga** production department handling & supervising shift operations worked with pressure reaction such as hydrogenation, chlorination with thionyl chloride sulfonation reaction for production of API, closely monitoring shift activities daily updating the GMP records and veriification of documents etc batch initiation monitoring results and reporting day to day activities to seniors.

**Since Dec`06 -Nov`07 Calyx Chemicals & Pharmaceuticals Ltd. Officer**

**Role: Handling activities for developing api in lab and kilo scale up also intermediates project for contract manufacturing and scale-up.lisinopril (purification)**

**NOTABLE CONTRIBUTIONS**

* . Autoclaves of 1, 2 ,5litre and 1000ltr of capacity.
* method for purification etc in lab and plant level. With a team of 4 members.
* study of contract organic synthesis of molecules Lab And Kilo lab Scale.

**Nov-2006–Nov-98 Bilag industries (P) Ltd (Company of Bayer crop science Ag Germany) Sr. officer**

**Role**: Handling activities pertaining to commissioning & production of pesticide cyfluthrin betacyfluthrin Cypermethric Acid Chloride Transfluthrin (insecticidal active ingredient) Permethrin (100%E.O.U). Initiating and Handling newer method of distillation such as falling film evaporators, Wiped film evaporator (gmm-pfaudler) automatic liquid packing machine, solid packing machine etc. closely handled corrosive reaction on glasslined reactors of 3.0kl with thionyl chloride, esterification reaction, condensation reaction , cynation reaction and distillation activities and reporting day to day shift activities to asst manager.

**NOTABLE CONTRIBUTIONS**

* Reduced consumption of solvent IPA in plant scale. Managed by team of 10 members in production.

**Nov`98 – Jan`05 Bilag Industries (P) Ltd. Asst. Officer -**R&*d (company of Bayer crop science Ag Germany*

(Joined as**Chemist** & promoted as **Asst. Officer - R&D)**

**Role:** Undertaking activities regarding Organic Synthesis of Cyfluthrin & Beta Cyfluthrin (Pesticide); trasfluthrin ,permethrin developing & implementing its technology in R&D, pilot plant & plant scale.

**Commenced career with M/S Vita plus Lab. (P) Ltd. as Assistant Chemist**

**Mar`97 – Oct`98**

**SCHOLASTICS**

1997 M.Sc (Organic Chemistry) from University of Mumbai.

1995 B.Sc (Chemistry) from University of Mumbai.

2013 MBA in Pharmaceutical (Jaro Eduction).

 **TECHNICAL CREDENTIALS**

Training on **MS Office** conducted by Aptech

**PERSONAL VITAE**

Date of Birth : 16th October, 1974

Marital Status : Married

Address :Saket Paradise, Joy building no A-2, 18, Room no 401, Adharwadi Jail Road,Kalyan (W) 421301

Location Preference: Mumbai

**Present ctc : 3.8 L Per annum**