**SUNIL H. BANE**

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**Targeting senior level assignments in Production Planning & Control with an organisation of high repute in Manufacturing industry**

**PROFILE SUMMARY**

* Over 14 years of experience in Operations, Quality Control/Assurance, Material Management, Maintenance Operations, Training Management, Various projects implementation & People Management.
* Proven track record in implementing cost saving measures to achieve substantial reduction in terms of production cost, raw material cost, manpower cost and machine utilization cost.
* Experience in maintenance/operations of a wide spectrum of equipment and components. Skilled at preventive and breakdown maintenance
* Extensive experience in coordinating, planning & implementing changes to technology, machinery, equipment, process methodology, quality assurance, control systems and reporting procedures
* Resourceful at strategizing techniques for maximum utilization of manpower/machinery while focusing on top-line and bottom-line profitability
* Played a key role in implementing quality tools comprising of MOST, TPM, Six Sigma, KANBAN & FMEA, 7 steps QC technique; possess knowledge of pharmaceutical, Metal cutting & Packaging machines.
* An enterprising leader; possess strong communication and negotiation skills with evinced success in people management

**CORE COMPETENCIES**

**Production Planning & Control**

**Quality Management**

**Documentation & Reporting**

**Inventory Control**

**Operational Management**

**Safety Management**

**Liaison & Coordination**

**Inspection & Monitoring**

**Material Management**

**INDUSTRIAL EXPERIENCE**

**Since Aug’18 - Till date with ACG Associated Capsules P. Ltd.,Pune as Asst.Manager(MFG. Dept.).**

**Key Result Areas:**

* Achieve budgeted operational efficiency at dispatch end.
* To ensure desire quality standard at production, printing and packaging .
* Inventory management and cost effective use of resources.
* People Management, allocation of resources as per their skill level.
* Planning of resources in order to meet production line plan.
* Monitor, review and control the production plan and monitor effectiveness.
* To initiate and drive actions to reduce process losses.
* CAPA implementation & sustenance for customer complaints.
* Monitor c-GMP, ISO, FDA, TPM, 5S, internal audits and other such systems effectively.
* Provide training to all subordinates on time and monitor effectiveness & gap analysis.
* Planning , Scheduling and execution of Planned Maintenance on-time.

**Highlights:**

* Six Sigma project on Broken print completed, WIP reduction project, Printing and Camera Standardization project in progress. IIOT(Industrial Internet Of Things) project on FTR (First Time Right) in Printing Dept. in progress.
* Many inter departmental kaizens done like stripper plate easy removal w/o disturbing roller’s pressure, interlocks provision for eliminate spillage of capsules, reduce change over time through SMED approach.

**Feb’14 - August’18 with Ball Beverage Packaging (I)P. Ltd., Mumbai as Shift Manager (Production)**

**Key Result Areas:**

* Handling Continuous Production Line with corrective actions on time which affect overall running of line.
* Spearheading team in operations with a high level of efficiency, integrity and enthusiasm, endeavouring to achieve excellence in all areas
* Directing the processes and personnel to ensure achievement of production targets by minimising of downtime and production losses
* Ensuring adherence to plant environmental and quality standards; curtailing spoilage to target levels
* Scheduling shift team meetings; ensuring compliance to planned targets
* Inspecting report, equipment and process defects promptly to enable implementation of corrective actions on time.
* Ensure Training & Skill enhancement of team members time to time for skill gap matching towards better performance of each individual.

**Highlights:**

* Completed the record break production in a shift of 0.931 million with zero quality defects of 33cl size products by running all machines at the highest limits and controlled overall parameters which were affecting production.
* Reduced spoilage of up to 2% through recovering during various processes from start to end of line like at decorator machine; curtailed quantity of blow off , synchronized conveyor’s speed to resist falling; reduced blow off at the time of label changes on deco etc.

**Dec’09 – Feb’14 with Raychem RPG Limited, Mumbai as Senior Executive (Production)**

**Key Result Areas:**

* Handled Batch Production & rectified problems on time to avoid recurrence of them.
* Successfully achieved daily production plan by performing efficient planning and scheduling of workstations
* Administered the following tasks on shop floor:
* Planning and implementation of preventive maintenance schedule for all machines
* Reviewing of MOST (Maynard Operation Sequence Technique) techniques
* Implementation of TPM (Total Productive Maintenance), Six Sigma and 5S quality tools
* Supervision of implementing efficient processes along with Lean methodology.
* To maintain and retain safe working environment
* Closely inspected and reduced process rejection and scrap generation; ensured optimum utilization of available resources (Man, Machine, Material) to get maximum output
* Ensured compliance to process parameters thereby improved process capabilities and operational efficiency
* Provided training to operators on PPEs, OHSAS, and EMS; prepared and submitted various reports inclusive of DPR (Daily Production Report), Plan Vs Actual Production, MIS & Inventory variance reports, OEE (Overall Equipment Efficiency) and so on

**Highlights:**

* Significantly saved cost of following machines:
* Paper cutting machine through automation by INR 1.44 lakhs annually
* Extruder machine with the assistance of R&D team by 2 lakhs annually
* Optimized usage of raw material (granules) on Wazoo (sleeve expansion) machine; successfully replaced Polyamide Unirez2651 material(procured from USA)with the SUNMIDE 2346(Local material) thereby saved cost by 3.30 lakhs annually
* Represented manufacturing unit in various competitions like Kaizen & Project Competition and so on
* Accredited with:
* Valued Contributor Award for successful completion of raw material cost reduction project
* Certificate of participation in 3rd inter-site structured problem-solving competition
* Spark Award for co-operation in preparing department manuals, EMS documents as well as for lending support in EOHS month celebration

**Oct’08-Nov’09 with Bectochem Consultant (P) Ltd., Mumbai as Production Supervisor**

**Key Result Areas:**

* Played a pivotal role in allocation of tasks to the operators as per the capabilities
* Utilised Kanban System to effectively handle store management activities with Kanban System
* Contributed in the maintenance and improvement of various tools like Buffing & Finishing Wheels, etc.
* Consistently reviewed the rejection cases, leveraged analysis skills and ensured the reduction in such cases
* Conducted regular Technical Trainings & Development of manpower on shop floor
* Formulated various reports like Daily Production, Plan Vs Actual Production & Inventory Report and monitored the same

**Sep’07-Sep’08 with M&M Ltd. (Automotive Plant), Kandivali, Mumbai as Graduate Trainee Engineer**

**Highlights:**

* Reduced the inventory level from 18 days to 10 days through optimum implementation of Direct on Line (DOL)
* Prepared design for gear carrier covers trolley thereby reduced fatigue time and improved quality
* Significantly implemented FIFO & inventory reduction projects and reduced inventory cost pertaining to brake assembly & gear carrier housing by INR16.2 lakhs
* Recognized for saving tools cost by INR 66000 annually for Tool Life Improvement Projects

**TRAININGS**

* Underwent training based on following disciplines:
* 5Conversation conducted by Oxford Group
* Eight Pillars of TPM
* Detailed study of JH, KK , SHE Pillars
* Attended:
* Workshop on Novelis (Aditya Birla) Aluminium & Can Formation
* 6 days Certification Program on Mechatronic in Mahindra & Mahindra Limited in 2007
* Prashishak training program on 2nd July’19 for enhancing trainer’s competencies.

**ACADEMIC DETAILS**

* PGDBM in Operations Management from MIT, Pune with Grade A+.
* B.E. (Production Engineering) from Mumbai University in 2007;scored 74%
* Diploma(Mechanical Engg.) from Shri Bhagubhai Mafatlal Polytechnic(affiliated by Mumbai University), Vile Parle; scored 70.24%

**ACCOMPLISHMENTS**

* Achieved Lean Six Sigma Yellow Belt Certificate from Benchmark, internationally recognized Exemplar Global-SSG.

License no.11311642.

* Achieved Lean Six Sigma Green Belt Certificate from Benchmark, internationally recognized Exemplar Global-SSG.

License no.11311551.

* Successfully completion certificate of Internal Auditor Training On Integrated Management System as Per ISO 9001:2015,ISO 14001:2015,BS OHSAS 18001:2007.
* Successfully completion QMS Internal Auditor’s Training Certification Course from TQMI, Mumbai in 2011.
* Successfully completion OHSAS 18001:2007 Internal Auditor’s Certification Course from OMNEX, Mumbai in 2011.
* Successfully completion of Internal Auditor Training Course on Occupational Health and Safety Management Systems(Based on ISO 45001:2018 Standards).
* Successfully completion of Line Layout implementation in 15 lines.

**IT SKILLS**

* Operating Systems: MS Windows 7, Ultimate, 10, XP & Vista
* Others: ERP Software (MFG/PRO), MS Office & Oracle & SAP

**PERSONAL DETAILS**

**Date of Birth:**  25th Aug, 1982

**Languages Known:** English, Hindi and Marathi

**Address:** Flat No.21 B/404, Green View Society, Bimbisar Nagar, Goregaon (E), Mumbai (400063)

**Please refer below Annexure**

**ANNEXURE**

**MAJOR PROJECTS:**

**Mahindra & Mahindra Limited, Kandivali, Mumbai**

Project Title: Cycle Time Reduction Projects on Two Way Boring Machine

Time Period: Nov’06 – Apr’07

Designation: In plant Trainee

Description: The prime objective of the project was to reduce the cycle time of two ways boring machine by 20 seconds / parts through automation & increased productivity by 41 parts / shift.

Project Title: Up-Gradation of Machines in Stepwise in Jishu-Hozen (TPM)

Time Period: Nov’06 – Apr’07

Designation: Inplant Trainee

Description: Upgrade two way boring machine &tapping machine from JH Step 1 to JH Step 2.

Project Title: Eliminate Radiator Bottom Hose Leaking & Vehicle Defect Analysis

Time Period: Dec’03 – May’04

Designation: Inplant Trainee

Description: Reduce of leakages of liquid through proper torque implementation & water pump casting surface development at vendor end.

**Bectochem Consultant Private Limited, Mumbai**

Project Title: Study Projects on Pharmaceutical Products

Time Period: June’02 – Nov’02

Designation: Inplant Trainee

Description: Study of various pharmaceutical products like Homogeniser and Vibro Shifter.