**Sushilkumar Patil**

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**E-Mail: patilsp16@gmail.com**

**Phone: +91 9819980122**

 **Supply Chain Management | Manufacturing | Outsourcing| Production**

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| **Core Competencies*** Manufacturing
* Outsourcing
* Supply chain management
* Production
* Production planning
* Lean Manufacturing
* EHS
* Quality Assurance
* Costumer First
* People management
* Continuous Improvement
* SAP PP, MM
 |  |  **Profile Summary*** A result-oriented professional with **over 11+ years of experience in** **Supply chain, Manufacturing, Production, Outsourcing, Production Planning.**
* Presently associated with **SIEMENS Ltd. Kalwa, Thane as Supply chain operation** – **Outsourcing of Low Voltage Motor. (Manufacturing, Outsourcing, Purchase)**
* Responsible for Outsourcing of LV Motors - Co-ordination with Vendor to ensure meet production targets, Quality assurance & Delivery reliability.
* Head of Winding shop - Responsible for Outsourcing of stator winding (Low Voltage, Medium Voltage Motor) In-House as well as outsourced. Supervising Production team & Vendor to ensure meet production targets, quality standards, health, safety & environment requirements, budgeted cost, delivery targets.
* Experience in the field of Production Planning & Outsourcing of L.V. Switchboards, VFD Panels in Larsen & Toubro Ltd, Powai, Mumbai.
* Drive organizational KPI – Productivity, Quality, Safety, Delivery reliability, Continuous improvements, EHS, SPS & Lean Manufacturing.
* Well conversant with SAP APO PP, MM & MS-office.
* ISO 9001, ISO 14001, OHSAS 18001
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 **Organisational Experience**

 **SIEMENS Ltd., Kalwa, Mumbai. Aug-2011 till date**

 **Supply Chain Management – Outsourcing of LV Motors (Logistics, Manufacturing & Purchase)**

* Responsible for Logistic and Manufacturing of LV motors with vendors
* Planning & executing the manufacturing plan & ensuring its completion.
* Co-ordination, Resolve and align priorities with vendors.
* Drive Production Scheduling with vendor.
* Release of production orders, Buying and selling of goods.
* Plan, manage & control - Co-ordination of daily and weekly progress of manufacturing plan with sub-contractors.
* Frequent visits/inspections at third party operations for maintaining quality standards.
* Communication with customers /sales offices for crucial requirements.
* Aligning In-house factory for value addition activity on Outsource motors.
* Quality Assurance - customer quality complaints with vendors.
* Assist and resolve issues related to the production & overall support to vendor.

 **Manager - Manufacturing & Outsourcing**

* **Production Planning**- Plan & execute manufacturing of stator winding In-House as well as Outsourced.
* **Resource allocation** - Organizes and allocates resources effectively to maximize productivity & meet production targets.
* **Monitor & Control** - Plan v/s actual on daily basis for immediate action if deviation.
* **Work cross functionally with groups** - Logistics, Process planning, Purchase, Sourcing, Quality & maintenance for requirements/ Shortages.
* Ensure manufacturing of winding is as per work instructions (SOP) to achieve efficiency, quality output and uniformity of performance.
* **Training & Development** – Training & develops direct & indirect subordinates, skilled and directed.
* **Inventory Management** - Ensuring minimum inventory of raw material, WIP in shop floor as well at Vendor.
* **EHS & 5S**- Maintain EHS, 5S & Discipline in shop floor.
* **Lean Manufacturing** - CIP, KAIZEN, POKAYOKE, TPM, FIFO, Waste free workplace.
* **IMS/ QMS** - Auditor/Auditee of IMS & QMS audits.

 **Previous Experience**

 **Larsen & Toubro Ltd., Powai, Mumbai. Jan-2007 to July-2011**

 **Production Planning & Outsourcing Engineer**

* Responsible for Manufacturing & Outsourcing of Low Voltage switchboard. (PCC & MCC) In-House as well as outsourced.
* Planning of manpower & raw material required for daily production to avoid delay.
* Materials requirement Planning: Bill of Materials and total material required for production as per drawing.
* Planning of daily & monthly production schedules of various Switchgear & Mechanical components (Like MCCB, contactor, relay, CT, PT, Aluminum/copper Bus bar, Dropper, links and fabricated component)
* Monitoring, Control & Maintain co-ordination to achieving production targets in time at vendor.
* Planning & management of resources like manpower, material and machine to achieve budgeted production
* Assist and resolve technical issues related to the production processes.
* Streamlining inspection and weekly targets to avoid crowding at the month end.
* Focus on cost control with the help of Value Engineering for Cost reductions.
* Inventory control of Raw material as well as finished goods.
* Estimating & Costing of Switchboard’s.

 **Tata Motors ltd, Pune. July-2006 to Dec-2006**

 **Manufacturing Engineer**

* Daily job allocation to Workmen for Effective utilization of man power and machine & handling shop floor activities.
* Follow up the need for maintenance of tools/equipment to avoid down times and preventive maintenance.
* Creating Daily & monthly reports for reviewing & identifying area of deficiency.

**Academic details**

* Diploma in Electrical Engineering from Government Polytechnic, MSBTE, Mumbai
* BE in Industrial Engineering from Indian Institution of Industrial Engineering, Navi Mumbai
* MBA in Supply chain management (SCM) from Welingkar institute, Mumbai.

**Personal Details**

* Date of Birth: 16-Non-1985
* Languages Known: English, Hindi & Marathi
* Passport: G9929677
* Address: A-1302, Bhoomi Trivas, Sector 34C, Kharghar, Navi Mumbai 410210